



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

646.9701
Job Sheet 169108-A



Part No: 646.9701

Job Qty: 1 ea

Part Name: Cutter Sub Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/30/17

Job Tracking No:

Due Date: 12/7/17

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV D2 SHEET 1 IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS IPP REV :B AS PER REV D 16-03-07 JLM VERIFIED BY:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/6/17	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs		12/6/17	0.00	0.00	Packaging1-1		
120	Small Fab	1 pcs		12/7/17	0.00	0.03	Small Fab-1		
130	QC	1 pcs		12/7/17	0.00	0.00	QC5		
140	Packaging	1 pcs		12/7/17	0.00	0.00	Packaging3-1		
150	QC21-SA	1 Ea		12/7/17	0.00	0.00	QC21		

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note . A/R RTV LOCTITE 598: SO
Descriptions: exp. date: 06/19

140 - ***IDENTIFY AS PER IAW MPP-120***

DAS
21
9/3

JAN 24 2016

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9710	Body	1 Ea (1 ea)	90-Start up Operation	<u>5011133</u>
646.9711	Blade	2 Ea (2 ea)	90-Start up Operation	<u>5003249</u>
MS21042L08	Nut	6 Ea (6 ea)	90-Start up Operation	<u>FM158333-3</u>
MS27039-08-19	Screw	6 Ea (6 ea)	90-Start up Operation	<u>5006908</u>
NAS1149FN832P	Washer	12 Ea (12 ea)	90-Start up Operation	<u>FM138336-7</u>

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS							
Part No. _____		Rework ☐		Skid-tube ☐		Cross tube ☐		Water Jet ☐		Engineering ☐	
NCR No. _____		Scrap ☐		Machining ☐		Small Fab ☐		Prod. Eng. Coord. ☐		Quality ☐	
		Use-as-is ☐		Thermoforming ☐		Finishing ☐		Rec/Store/Packaging ☐		Other ☐	
		Suspected Unapproved ☐		Large Fab ☐		Composite ☐		Other ☐			
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval					
Description Work Order Deviation				Completed By							
				Lead hand / Supervisor Approval Verification							
				QC / QA Coordinator Approval							
				Conditioned Wrong Dimensions							
				Over/Under tolerance							
				Part Incorrect							
				Part Lost/Missing							
				Part Moved							
				Drawing							
				Finish							
				Misread							
				Turning Sequence							

Root Cause			
Environment ☐	No Re-verification ☐	Pressure ☐	
Design ☐	Operator ☐	Bending ☐	
Doc/Data ☐	Offset/Setup ☐	Centre N ☐	
Equip/Tooling ☐	Supplier ☐	Cracks ☐	
Handling/Pre ☐	Training ☐	Crimp/Kink ☐	
Material ☐	Use for Testing ☐	Cuffs ☐	
Internal Transport ☐	Poor Information ☐	Crushing ☐	
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	
LOA ☐	Product Improvement ☐	Wave/Twist in tube ☐	
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : ☐	
Misidentified ☐	Past Due ☐		

Job No: 169108-A
Operation 01/22/18

Start up Operation
646.9701
PART NO: S034116



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set ☐
Mislabeled ☐
Fit/Function ☐
Misaligned/off center ☐

Conditioned Wrong Dimensions ☐
Over/Under tolerance ☐
Part Incorrect ☐
Part Lost/Missing ☐
Part Moved ☐
Drawing ☐
Finish ☐
Misread ☐
Turning Sequence ☐